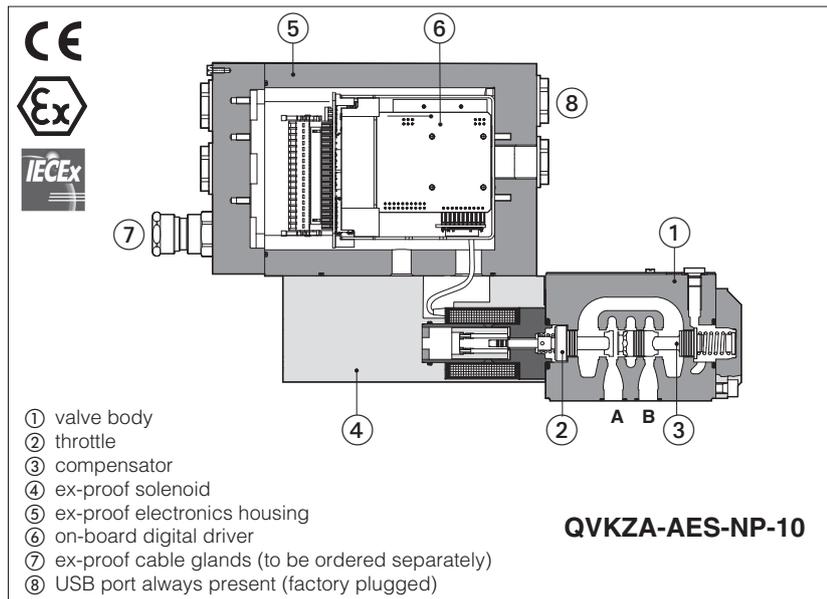




Table **FX410-2/E**

Ex-proof digital proportional flow valves

pressure compensated with on-board driver and without transducer - **ATEX and IECEx**



QVHZA-AES, QVKZA-AES

Ex-proof digital proportional flow valves, without position transducer for pressure compensated flow regulations.

They are equipped with ex-proof on-board digital driver and solenoid certified for safe operations in hazardous environments with potentially explosive atmosphere.

● Multicertification **ATEX** and **IECEx** for gas group **II 2G** and dust category **II 2D**

The flameproof enclosure of on-board digital driver and solenoid prevents the propagation of accidental internal sparks or fire to the external environment.

The driver and solenoid are also designed to limit the surface temperature within the classified limits.

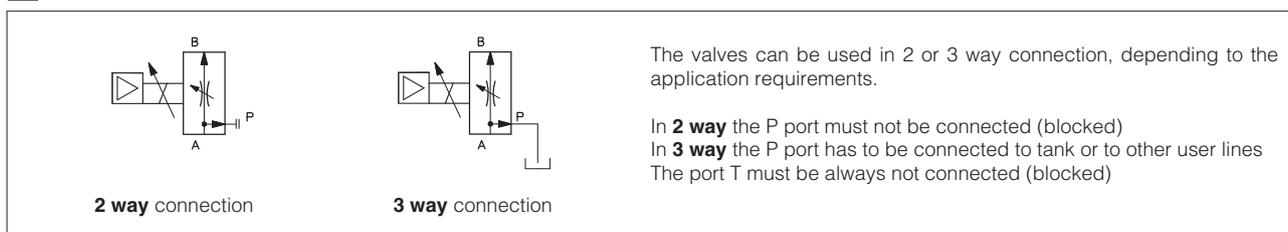
QVHZA:	QVKZA:
Size: 06 - ISO4401	Size: 10 - ISO4401
Max flow: 45 l/min	Max flow: 90 l/min
Max pressure: 210 bar	Max pressure: 210 bar

1 MODEL CODE

QVKZA	-	AES	-	NP	-	10	/	65	/	M	/	*	/	*						
<p>Ex-proof pressure compensate proportional flow valve, direct QVHZA = size 06 QVKZA = size 10</p> <p>AES = on-board driver, without transducer</p> <p>Fieldbus interfaces, USB port always present: NP = Not Present BC = CANopen BP = PROFIBUS DP EH = EtherCAT</p> <p>Valve size ISO 4401: 06 = size 06 10 = size 10</p>													<p>Series number</p> <p>Seals material, see section 9:</p> <p>- = NBR PE = FKM BT = HNBR</p>							
<p>Hydraulic options (1): D = quick venting of port B</p> <p>Electronic options (1): C = current feedback for pressure transducer 4 ÷ 20 mA, only for W (omit for std voltage 0 ÷ 10 Vdc) I = current reference input 4 ÷ 20 mA (omit for std voltage 0 ÷ 10 Vdc) W = power limitation function</p>													<p>Cable entrance threaded connection: M = M20x1,5</p>							
<p>Max regulated flow:</p> <table border="0"> <tr> <td>QVHZA:</td> <td>QVKZA:</td> </tr> <tr> <td>3 = 3,5 l/min 36 = 35 l/min</td> <td>65 = 65 l/min</td> </tr> <tr> <td>12 = 12 l/min 45 = 45 l/min</td> <td>90 = 90 l/min</td> </tr> <tr> <td>18 = 18 l/min</td> <td></td> </tr> </table>													QVHZA:	QVKZA:	3 = 3,5 l/min 36 = 35 l/min	65 = 65 l/min	12 = 12 l/min 45 = 45 l/min	90 = 90 l/min	18 = 18 l/min	
QVHZA:	QVKZA:																			
3 = 3,5 l/min 36 = 35 l/min	65 = 65 l/min																			
12 = 12 l/min 45 = 45 l/min	90 = 90 l/min																			
18 = 18 l/min																				

(1) For possible combined options, see section 15

2 HYDRAULIC SYMBOLS



3 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FX900** and in the user manuals included in the E-SW-* programming software.

4 VALVE SETTINGS AND PROGRAMMING TOOLS

WARNING: the below operation must be performed in a safety area

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver (see table **GS003**). For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

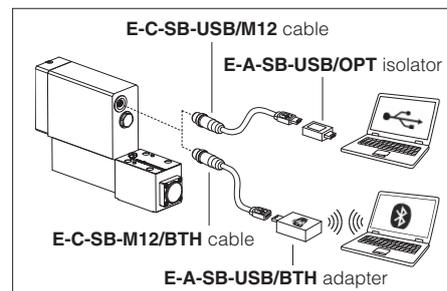
The software is available in different versions according to the driver's options (see table **GS500**):

E-SW-BASIC support: NP (USB) PS (Serial) IR (Infrared)
E-SW-FIELDBUS support: BC (CANopen) BP (PROFIBUS DP) EH (EtherCAT)
 EW (POWERLINK) EI (EtherNet/IP) EP (PROFINET)
E-SW-*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of isolator adapter is highly recommended for PC protection

WARNING: see tech table **GS500** for the list of countries where the Bluetooth adapter has been approved

USB or Bluetooth connection



5 FIELDBUS - see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These executions allow to operate the valves through fieldbus or analog signals available on the terminal board.

6 GENERAL CHARACTERISTICS

Assembly position	Any position
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100
MTTFd valves according to EN ISO 13849	150 years, see technical table P007
Ambient temperature range	Standard = -20°C ÷ +60°C /PE option = -20°C ÷ +60°C /BT option = -40°C ÷ +60°C
Storage temperature range	Standard = -20°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C
Surface protection	Zinc coating with black passivation - salt spray test (EN ISO 9227) > 200 h
Compliance	Explosion proof protection, see section 10 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t" RoHs Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006

7 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model	QVHZA					QVKZA	
	3,5	12	18	35	45	65	90
Max regulated flow [l/min]	3,5	12	18	35	45	65	90
Min regulated flow [cm³/min]	15	20	30	50	60	85	100
Regulating Δp [bar]	4 - 6		10 - 12		15	6 - 8	10 - 12
Max flow on port A (1) [l/min]	40			50	55	70	100
Max pressure [bar]	210						
Response time 0÷100% step signal [ms]	≤ 35					≤ 50	
Hysteresis	≤ 5 [% of the regulated max flow]						
Linearity	≤ 3 [% of the regulated max flow]						
Repeatability	≤ 1 [% of the regulated max flow]						

(1) for different Δp, the max flow is in accordance to diagrams in section 16.3

8 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : $V_{RMS} = 20 \div 32 V_{MAX}$ (ripple max 10 % VPP)			
Max power consumption	35 W			
Analog input signals	Voltage: range ± 10 VDC (24 VMAX tollerant) Current: range ± 20 mA		Input impedance: $R_i > 50$ k Ω Input impedance: $R_i = 500$ Ω	
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account			
Monitor outputs	Voltage: maximum range ± 5 VDC @ max 5 mA			
Enable input	Range: 0 \div 9 VDC (OFF state), 15 \div 24 VDC (ON state), 9 \div 15 VDC (not accepted); Input impedance: $R_i > 87$ k Ω			
Fault output	Output range : 0 \div 24 VDC (ON state \equiv VL+ [logic power supply] ; OFF state \equiv 0 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)			
Pressure transducer power supply (only /W option)	+24VDC @ max 100 mA (E-ATRA-7 see tech table GX800)			
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level, pressure transducer failure (/W option)			
Protection degree to DIN EN60529	IP66/67 with relevant cable gland			
Duty factor	Continuous rating (ED=100%)			
Tropicalization	Tropical coating on electronics PCB			
Additional characteristics	Short circuit protection of solenoid current supply; current control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply			
Electromagnetic compatibility (EMC)	According to Directive 2014/30/UE (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)			
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT EC 61158
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX

Note: a maximum time of 500 ms (depending on communication type) have be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

9 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature	NBR seals (standard) = -20°C \div +60°C, with HFC hydraulic fluids = -20°C \div +50°C FKM seals (/PE option) = -20°C \div +80°C HNBR seals (/BT option) = -40°C \div +60°C, with HFC hydraulic fluids = -40°C \div +50°C		
Recommended viscosity	20 \div 100 mm ² /s - max allowed range 15 \div 380 mm ² /s		
Max fluid contamination level	normal operation	ISO4406 class 18/16/13 NAS1638 class 7	see also filter section at
	longer life	ISO4406 class 16/14/11 NAS1638 class 5	www.atos.com or KTF catalog
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLDP	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water (1)	NBR, HNBR	HFC	

 The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

(1) Performance limitations in case of flame resistant fluids with water:

- max operating pressure = 210 bar
- max fluid temperature = 50°C

10 CERTIFICATION DATA

Valve type	QVHZA, QVKZA		
Certifications	Multicertification Group II ATEX IECEx		
Solenoid certified code	OZA-AES		
Type examination certificate (1)	• ATEX: TUV IT 18 ATEX 068 X		• IECEx: IECEx TPS 19.0004X
Method of protection	• ATEX 2014/34/EU Ex II 2G Ex db IIC T6/T5/T4 Gb Ex II 2D Ex tb IIIC T85°C/T100°C/T135°C Db		• IECEx Ex db IIC T6/T5/T4 Gb Ex tb IIIC T85°C/T100°C/T135°C Db
Temperature class	T6	T5	T4
Surface temperature	≤ 85 °C	≤ 100 °C	≤ 135 °C
Ambient temperature (2)	-40 \div +40 °C	-40 \div +55 °C	-40 \div +70 °C
Applicable Standards	EN 60079-0 EN 60079-1	EN 60079-31	IEC 60079-0 IEC 60079-1
Cable entrance: threaded connection	M = M20x1,5		

(1) The type examiner certificates can be downloaded from www.atos.com

(2) The driver and solenoids are certified for minimum ambient temperature -40°C.

In case the complete valve must withstand with minimum ambient temperature -40°C, select **/BT** in the model code.

 **WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification**

11 CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

Power supply and signals: section of wire = 1,0 mm ²	Grounding: section of external ground wire = 4 mm ²
--	---

11.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature [°C]
40 °C	T6	85 °C	80 °C
55 °C	T5	100 °C	90 °C
70 °C	T4	135 °C	110 °C

12 CABLE GLANDS

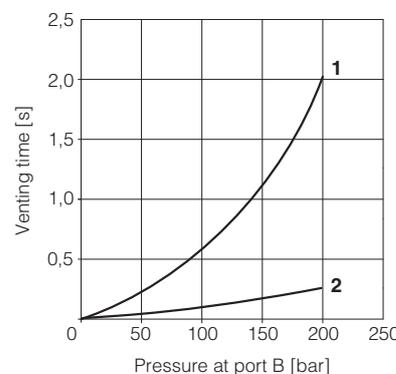
Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech table **KX600**

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

13 HYDRAULIC OPTIONS

D = This option provides a quick venting of the use port B when the valve is closed or de-energized. The valve must be connected in 3 way, with P port connected to tank. When the proportional throttle is fully closed, the valve's port B is internally connected to port P (tank), permitting a quickly decompression of the pressure in the use line. In the diagram aside are represented the venting times of **QVHZA** and **QVKZA** option /D respect to standard versions:

- 1 = standard versions
- 2 = option /D



14 ELECTRONIC OPTIONS

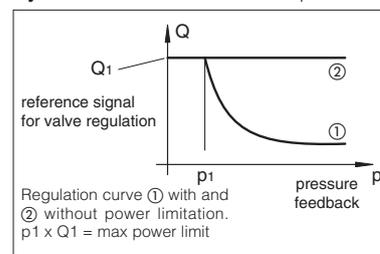
I = It provides 4 ÷ 20 mA current reference signal, instead of the standard 0 ÷ 10 Vdc. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vdc or ±20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

C = Only in combination with option /W
It is available to connect pressure transducer with 4 ÷ 20 mA current output signal, instead of the standard 0 ÷ 10VDC .Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vdc or ±20 mA.

W = Only for valves coupled with pressure compensator type HC-011 or KC-011 (see tech table D150). It provides the hydraulic power limitation function. The driver receives the flow reference signal by the analog input INPUT+ and a pressure transducer, installed in the hydraulic system, has to be connected to the driver's analog input TR. When the actual requested hydraulic power **p x Q** (TR x INPUT+) reaches the max power limit (p1 x Q1), internally set by software, the driver automatically reduces the flow regulation of the valve. The higher is the pressure feedback the lower is the valve's regulated flow:

$$\text{Flow regulation} = \text{Min} \left(\frac{\text{PowerLimit [sw setting]}}{\text{Transducer Pressure [TR]}} ; \text{Flow Reference [INPUT+]} \right)$$

Hydraulic Power Limitation - option /W



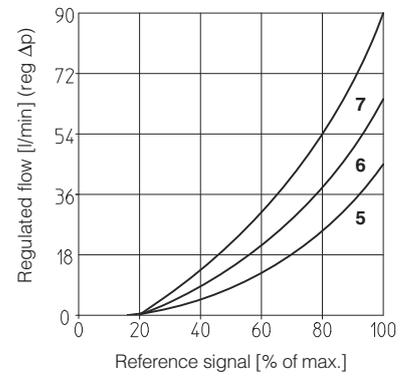
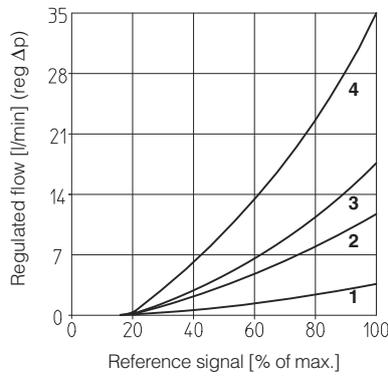
15 POSSIBLE COMBINED OPTIONS

/DI, /DW, /IW, /ICW, /ICWD

16 **DIAGRAMS** - based on mineral oil ISO VG 46 at 50 °C

16.1 Regulation diagrams

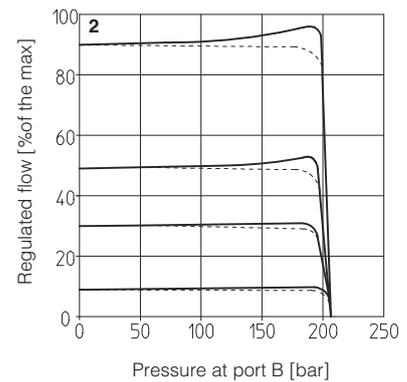
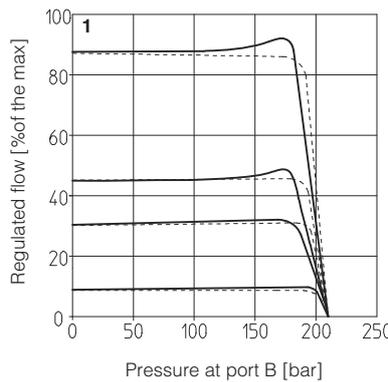
- 1 = QVHZA-*-06/3
- 2 = QVHZA-*-06/12
- 3 = QVHZA-*-06/18
- 4 = QVHZA-*-06/36
- 5 = QVHZA-*-06/45
- 6 = QVKZA-*-10/65
- 7 = QVKZA-*-10/90



16.2 Regulated flow/outlet pressure diagrams
with inlet pressure = 210 bar

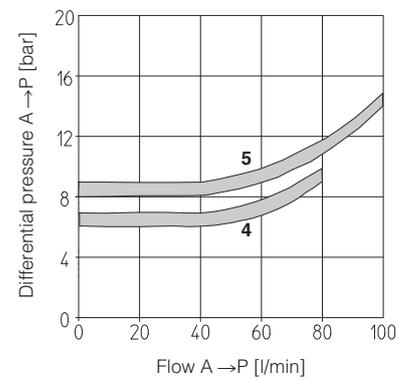
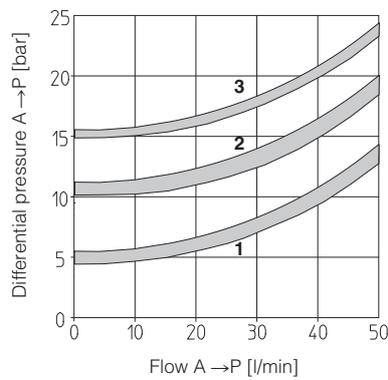
- 1 = QVHZA
- 2 = QVKZA

Dotted line for 3-way versions



16.3 Flow A → P/Δp diagrams
3-way configuration

- 1 = QVHZA-*-06/3
- 2 = QVHZA-*-06/12
- 3 = QVHZA-*-06/18
- 4 = QVHZA-*-06/36
- 5 = QVHZA-*-06/45
- 6 = QVKZA-*-10/65
- 7 = QVKZA-*-10/90



19 ELECTRONIC CONNECTIONS

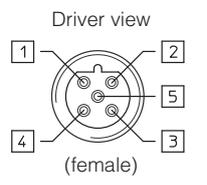
19.1 Main connections signals

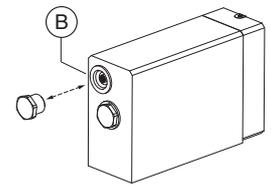
CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
A	1	V0	Power supply 0 Vdc	Gnd - power supply
	2	V+	Power supply 24 Vdc	Input - power supply
	3	VL0	Power supply 0 Vdc for driver's logic and communication	Gnd - power supply
	4	VL+	Power supply 24 Vdc for driver's logic and communication	Input - power supply
	5	FAULT	Fault (0 Vdc) or normal working (24 Vdc), referred to VL0	Output - on/off signal
	6	ENABLE	Enable (24 Vdc) or disable (0 Vdc) the driver, referred to VL0	Input - on/off signal
	7	AGND	Analog ground	Gnd - analog signal
	8	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
	9	MONITOR	Monitor output signal: ± 5 Vdc maximum range, referred to AGND Default is: ± 5 Vdc	Output - analog signal Software selectable
	10	INPUT+	Reference input signal: ± 10 Vdc / ± 20 mA maximum range Defaults are: $0 \div 10$ Vdc for standard and $4 \div 20$ mA for /I option	Input - analog signal Software selectable
	11	MONITOR2	2nd monitor output signal: ± 5 Vdc maximum range, referred to AGND (1) Default is: $0 \div 5$ Vdc	Output - analog signal Software selectable
31	EARTH	Internally connected to driver housing		

(1) 2nd monitor output signal is available only for /W option

19.2 USB connector - M12 - 5 pin always present

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
B	1	+5V_USB	Power supply
	2	ID	Identification
	3	GND_USB	Signal zero data line
	4	D-	Data line -
	5	D+	Data line +





19.3 BC fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	CAN_L	Bus line (low)
	16	CAN_SHLD	Shield
	18	CAN_GND	Signal zero data line
	20	CAN_H	Bus line (high)
	22	not used	Pass-through connection (1)

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C2	13	CAN_L	Bus line (low)
	15	CAN_SHLD	Shield
	17	CAN_GND	Signal zero data line
	19	not used	Pass-through connection (1)
	21	CAN_H	Bus line (high)

(1) pin 19 and 22 can be fed with external +5V supply of CAN interface

19.4 BP fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	SHIELD	
	16	+5V	Power supply
	18	DGND	Data line and termination signal zero
	20	LINE_B	Bus line (low)
	22	LINE_A	Bus line (high)

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C2	13	SHIELD	
	15	+5V	Power supply
	17	DGND	Data line and termination signal zero
	19	LINE_A	Bus line (high)
	21	LINE_B	Bus line (low)

19.5 EH fieldbus execution connections

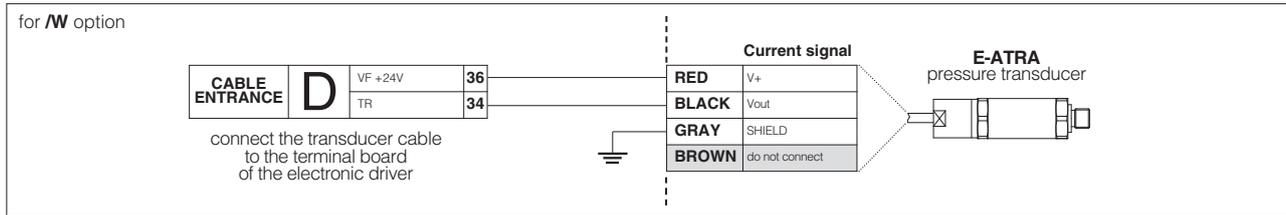
CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1 (input)	14	NC	do not connect
	16	TX-	Transmitter
	18	TX+	Transmitter
	20	RX-	Receiver
	22	RX+	Receiver

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C2 (output)	13	NC	do not connect
	15	TX-	Transmitter
	17	TX+	Transmitter
	19	RX-	Receiver
	21	RX+	Receiver

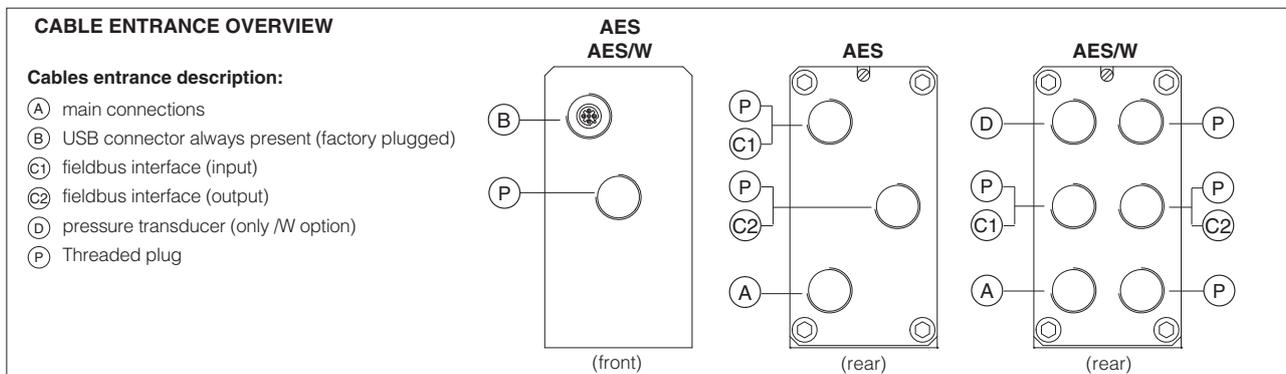
19.6 Remote pressure transducer connector - only for /W option

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES	Voltage	Current
D	34	TR	Signal transducer ± 10 Vdc / ± 20 mA maximum range	Input - analog signal Software selectable	Connect	Connect
	35	AGND	Common gnd for transducer power and signals	Common gnd	Connect	/
	36	VF +24V	Power supply +24Vdc	Output - power supply	Connect	Connect

E-ATRA remote pressure transducer connection - see tech table GX800

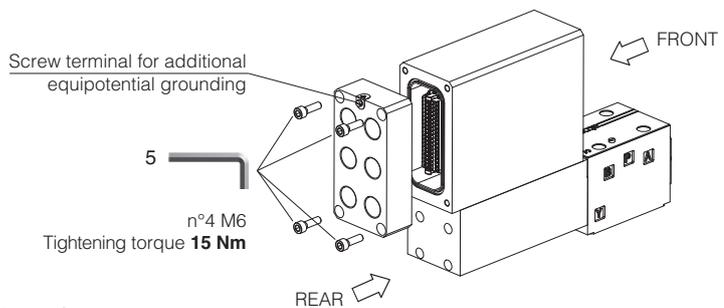


20 CONNECTIONS LAYOUT



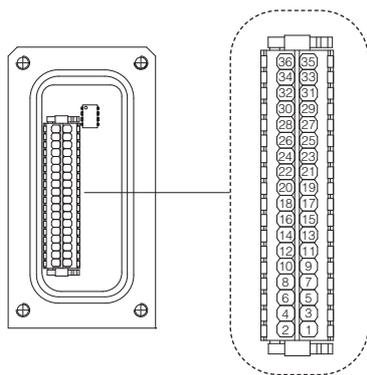
TERMINAL BOARD AND FIELDBUS TERMINATOR

Remove the 4 screws of driver's rear cover to access terminal board and fieldbus terminator

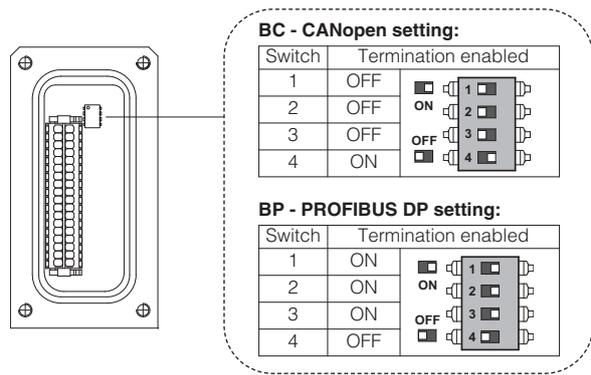


WARNING: the above operation must be performed in a safety area

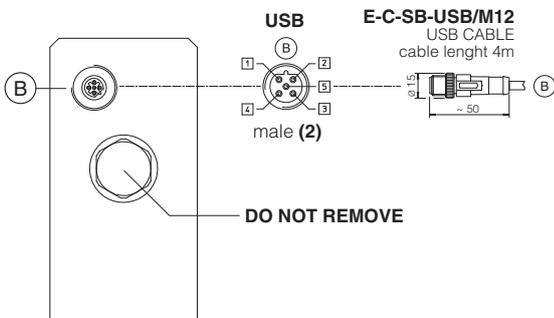
Terminal board - see section 18



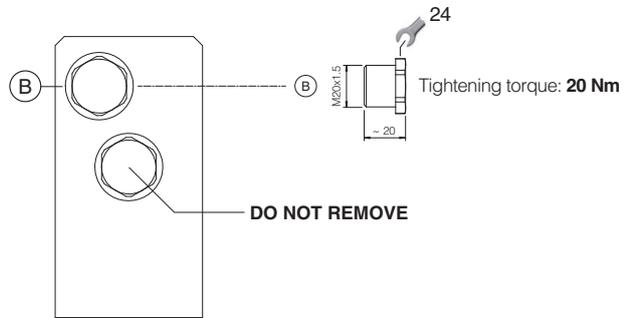
Fieldbus terminator only for BC and BP executions (1)



USB CONNECTOR



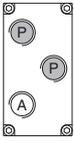
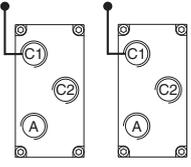
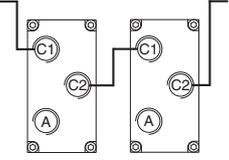
METALLIC PROTECTION CAP - supplied with the valves



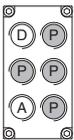
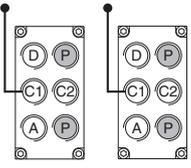
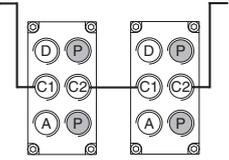
(1) Drivers with BC and BP fieldbus interface are delivered by default 'Not Terminated'. All switches are set OFF

(2) Pin layout always referred to driver's view

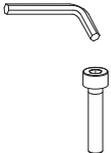
20.1 Cable glands and threaded plug for AES - see tech table KX800

Communication interfaces	To be ordered separately				Cable entrance overview	Notes
	Cable gland quantity	entrance	Threaded plug quantity	entrance		
NP	1	A	none	none		Cable entrance P are factory plugged Cable entrance A is open for costumers
BC, BP, EH "via stub" connection	2	C1 A	1	C2		Cable entrance A, C1, C2 are open for costumers
BC, BP, EH "daisy chain" connection	3	C1 C2 A	none	none		Cable entrance A, C1, C2 are open for costumers

20.2 Cable glands and threaded plug for AES with /W option - see tech table KX800

Communication interfaces	To be ordered separately				Cable entrance overview	Notes
	Cable gland quantity	entrance	Threaded plug quantity	entrance		
NP	2	D A	none	none		Cable entrance P are factory plugged Cable entrance A, D are open for costumers
BC, BP, EH "via stub" connection	3	D C1 A	1	C2		Cable entrance P are factory plugged Cable entrance A, C1, C2, D are open for costumers
BC, BP, EH "daisy chain" connection	4	D C1 - C2 A	none	none		Cable entrance P are factory plugged Cable entrance A, C1, C2, D are open for costumers

21 FASTENING BOLTS AND SEALS

	QVHZA	QVKZA
	<p>Fastening bolts: 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm</p>	<p>Fastening bolts: 4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm</p>
	<p>Seals: 4 OR 108; Diameter of ports A, B, P, T: Ø 7,5 mm (max)</p>	<p>Seals: 5 OR 2050; Diameter of ports A, B, P, T: Ø 11,2 mm (max)</p>

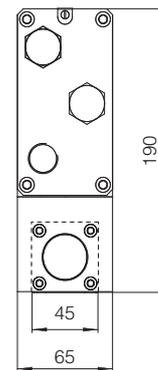
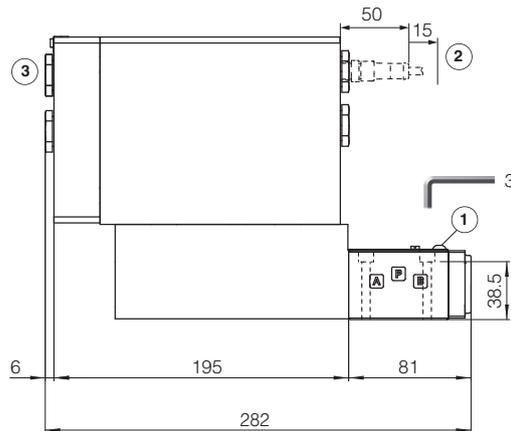
22 INSTALLATION DIMENSIONS [mm]

QVHZA-AES

ISO 4401: 2005

Mounting surface: 4401-03-02-0-05 (see tab. P005)

Mass [kg]	
QVHZA-AES	8,2

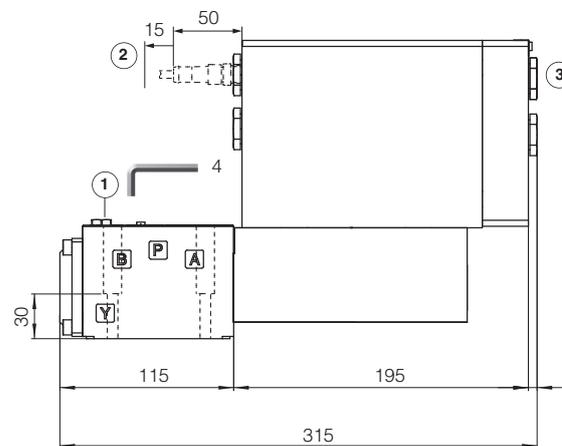
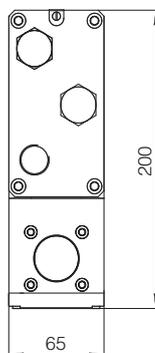


QVKZA-AES

ISO 4401: 2005

Mounting surface: 4401-05-04-0-05 (see tab. P005)

Mass [kg]	
QVKZA-AES	10



- ① = Air bleed off
- ② = Space to remove the USB connector
- ③ = The dimensions of cable glands must be considered (see tech table **KX800**)

23 RELATED DOCUMENTATION

X010	Basics for electrohydraulics in hazardous environments	GS510	Fieldbus
X020	Summary of Atos ex-proof components certified to ATEX, IECEx, EAC, PESO	KX800	Cable glands for ex-proof valves
FX900	Operating and maintenance information for ex-proof proportional valves	P005	Mounting surfaces for electrohydraulic valves
GS500	Programming tools		